



F2026-Silo #6-CIP

CERTIFICATE NUMBER

June 22, 2026

DATE

Laboratory Test Certification

Class F Coal Ash*
Source: Qinhuangdao, China

ASTM C 618-25a* Limits
Class F

Chemical Analysis: (QUAL-XRF) - %

Silicon Oxide (SiO ₂)	39.21	
Aluminum Oxide (Al ₂ O ₃)	45.31	
Iron Oxide (Fe ₂ O ₃)	3.60	
Sum (SiO ₂ +Al ₂ O ₃ +Fe ₂ O ₃)	88.12	50 Min.
Calcium Oxide (CaO)	6.21	18 Max
Magnesium Oxide (MgO)	0.59	
Sulfur Trioxide (SO ₃)	0.93	5.0 Max.
Sodium Oxide (Na ₂ O)	0.54	
Potassium Oxide (K ₂ O)	1.06	
NaEq (Na ₂ O + 0.658 K ₂ O)	1.26	
Moisture Content	0.08	3.0 Max.
Loss on Ignition (LOI)	1.57	6.0 Max.

Physical Analysis:

Specific Gravity	2.22	CTL#3923002
Variation, % from Average	0.45	5% Max
Fineness - Retained on No. 325, %	8.9	34% Max
Variation, Points from Average	1.6	5 Max
Water Requirement, % of Control	103.3	105% Max
Strength Activity Index :		
% of Control at 7 Days	81 %	75% Min.
% of Control at 28 Days	93 %	75% Min.

We certify that the above described composite sample of Coal Ash*, complies with the standard chemical and physical requirements of ASTM C618-25a*, Class F.

Cement Division

Office: 99-1300 Halawa Valley Street
Aiea, HI 96701
Phone: (808) 532-3400

Daniel K. Paaaina III
Cement Chemist